

Job Name: \_\_\_\_\_ Location: \_\_\_\_\_

Drawing Reference: \_\_\_\_\_ Schedule No. \_\_\_\_\_

System No.: \_\_\_\_\_ Date: \_\_\_\_\_

**OUTDOOR VRFZ HEAT PUMP SYSTEM FEATURES**

- 3-phase, 208/230V systems
- Modular variable refrigerant flow zoning (VRFZ) systems; smaller capacity units can be piped together to form a single, large-capacity two-pipe system
- Compact size for each outdoor module; can be transported through standard-sized doorways for installation
- Required Twinning Kit allows for easy field piping connection
- Selectable fan static, 0.12 or 0.24" WG external static pressure; factory set to 0" WG
- Maximum Total Refrigerant Piping Length: 3,280'; Maximum Refrigerant Line Length: 541'; Maximum Control Wiring Length: 1,650'
- Connects to CITY MULTI indoor units; controlled via CITY MULTI Controls Network (CMCN)
- External finish: Pre-coated Galvanized-steel Sheets
- Operating Temperature Range  
Cooling (Outdoor): 23° ~ 109°F (-5° ~ +43°C) DB  
Heating (Outdoor): -4° ~ +60°F (-20° ~ +16°C) WB



PUHY-P96THMU-A PUHY-P72THMU-A



**OPTIONAL PARTS**

- Twinning Kit\*.....CMY-Y100VBK2
- T-Branch Joint (≤ 72,000 Btu/h).....CMY-Y102S-G2
- T-Branch Joint (≤ 144,000 Btu/h).....CMY-Y102L-G2
- T-Branch Joint (≤ 234,000 Btu/h).....CMY-Y202-G2
- Header (4-Branch; ≤ 72,000 Btu/h).....CMY-Y104-G
- Header (8-Branch; ≤ 144,000 Btu/h).....CMY-Y108-G
- Header (10-Branch; ≤ 234,000 Btu/h).....CMY-Y1010-G

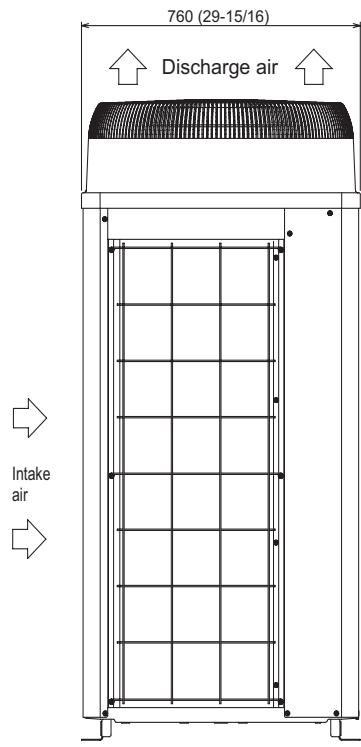
\* Twinning Kit is necessary to combine the refrigerant flows of the modules and is included in the outdoor unit set.

Specifications		System	Module 1	Module 2
Unit Type		PUHY-P168TSHMU-A	PUHY-P96THMU-A	PUHY-P72THMU-A
Nominal Cooling Capacity	Btu/h	168,000	96,000	72,000
Nominal Heating Capacity	Btu/h	188,000	108,000	80,000
External Dimensions (H x W x D)	In. / mm	Refer to Module Data	65 x 36-1/4 x 29-15/16 / 1,650 x 920 x 760	65 x 36-1/4 x 29-15/16 / 1,650 x 920 x 760
Net Weight	Lbs. / kg	882 / 400	441 / 200	441 / 200
Electrical Power Requirements	Voltage, Phase, Hertz	Refer to Module Data** 208/230V, 3-phase, 60Hz		
Cooling Power Input	kW	14.11	Refer to System Data	
Heating Power Input	kW	14.73	Refer to System Data	
Cooling Current (208/230V)	A	43.5 / 39.3	Refer to System Data	
Heating Current (208/230V)	A	45.4 / 41.0	Refer to System Data	
Minimum Circuit Ampacity (MCA)**	A	Refer to Module Data**	35 / 32**	23 / 21**
Maximum Overcurrent Protection (MOCP)**	A	Refer to Module Data**	40 / 40**	30 / 30**
<b>Piping Diameter</b>		Refer to System Data		
From Twinning Kit to Indoor Units (Brazed) (In. / mm)	Liquid (High Pressure)	5/8 / 15.88	Refer to System Data	
	Gas (Low Pressure)	1-1/8 / 28.58	Refer to System Data	
From Modules to Twinning Kit (Brazed) (In. / mm)	Liquid (High Pressure)	Refer to Module Data	3/8 / 9.52	3/8 / 9.52
	Gas (Low Pressure)	Refer to Module Data	7/8 / 22.2	3/4 / 19.05
Indoor Unit	Total Capacity	50 to 130% of ODUs	Refer to System Data	
	Model / Quantity	P06 ~ P96 / 1 to 36	Refer to System Data	
Sound Pressure Levels	dB(A)	61.0	58.0	58.0
<b>Fan</b>		Refer to System Data		
Type x Quantity		Refer to Module Data	Propeller Fan x 1	Propeller Fan x 1
Airflow Rate	CFM	Refer to Module Data	7,050	7,050
Direct-drive Inverter Motor Output	kW	Refer to Module Data	0.92	0.92
Compressor Operating Range		8% to 100%	Refer to System Data	
Compressor Type x Quantity		Refer to Module Data	Inverter-driven Scroll Hermetic x 1	Inverter-driven Scroll Hermetic x 1
Compressor Motor Output	kW	Refer to Module Data	6.8	5.1
Compressor Crankcase Heater	kW	Refer to Module Data	0.051	0.051
Refrigerant		Refer to Module Data	R410A	
Lubricant		Refer to Module Data	MEL32	
High-pressure Protection Device		Refer to Module Data	601 psi / 4.15 MPa	601 psi / 4.15 MPa
Compressor / Fan Protection Device		Refer to Module Data	Overheat Protection / Thermal Switch	Overheat Protection / Thermal Switch
Inverter Protection Device		Refer to Module Data	Overheat / Overcurrent Protection	Overheat / Overcurrent Protection

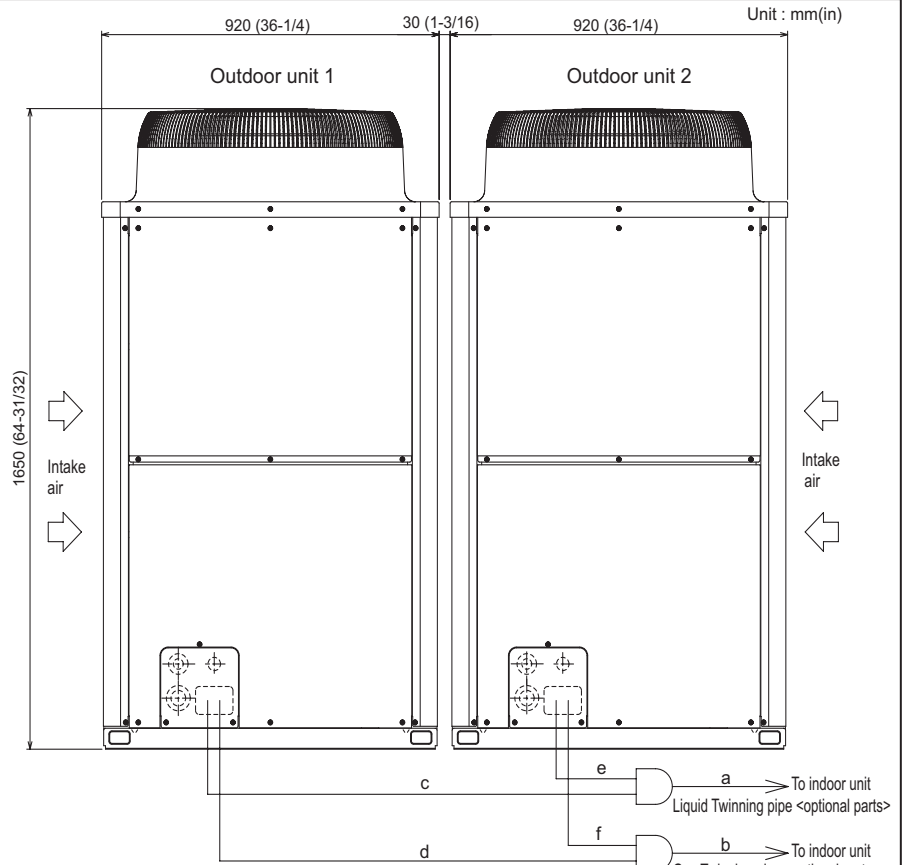
**Blue Fin Anti-corrosion Protection:** Cellulose- and polyurethane-resin coating treatment applied to condenser coil that protects it from air contaminants; ≥1µm thick; Salt Spray Test Method - no unusual rust development to 480 hours.

\*\* Each individual module requires a separate electrical connection. Reference electrical data for each individual module.

# Outdoor Unit: PUHY-P168TSHMU-A – DIMENSIONS



Left view



Front view

**Twinning pipe connection size**

Package unit name		PUHY-P144TSHMU-A(-BS)	PUHY-P168TSHMU-A(-BS)
Component unit name	Outdoor unit 1	PUHY-P72THMU-A(-BS)	PUHY-P96THMU-A(-BS)
	Outdoor unit 2	PUHY-P72THMU-A(-BS)	PUHY-P72THMU-A(-BS)
Outdoor Twinning Kit (optional parts)			
CMY-Y100VBK2			
Indoor unit ~ Twinning pipe	Liquid	a	ø12.7 (1/2)
	Gas	b	ø15.88 (5/8)
			ø28.58 (1-1/8)

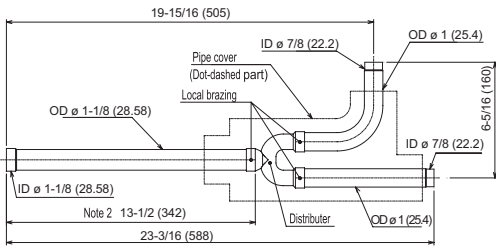
Twinning pipe ~ Outdoor unit	Unit model	Liquid	Gas
		c or e	d or f
P72	P96	ø9.52 (3/8)	ø19.05 (3/4)
		ø9.52 (3/8)	ø22.2 (7/8)

- Note 1. Connect the pipes as shown in the figure above. Refer to the table above for the pipe size.  
 2. Twinning pipes should not be tilted more than 15 degrees from the horizontal plane.  
 Be sure to see the Installation Manual for details of Twinning pipe installation.  
 3. The pipe section before the Twinning pipe (sections "a" and "b" in the figure) must have at least 500mm (19-11/16) of straight section (\*including the straight pipe that is supplied with the Twinning pipe).  
 4. Only use the Twinning pipes manufactured by Mitsubishi (optional parts).

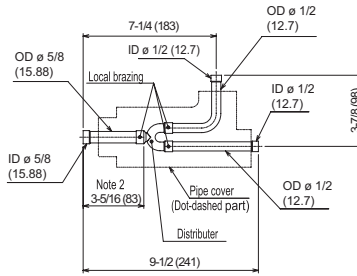
# Twinning Kit: CMY-Y100VBK2

## CMY-Y100VBK2

For Gas pipe:

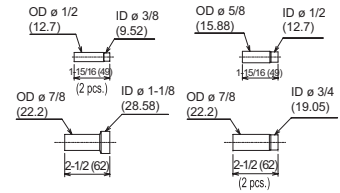


For Liquid pipe:



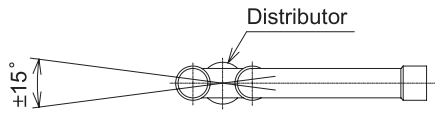
Ref.: CMY\_Y100VBK2\_EXD\_EUDB\_SI  
Inches (mm)

<Reducer Pipe (Accessory)>



ID: Inner Diameter OD: Outer Diameter

Note 1. Reference the angle of the branch pipe below the fig.



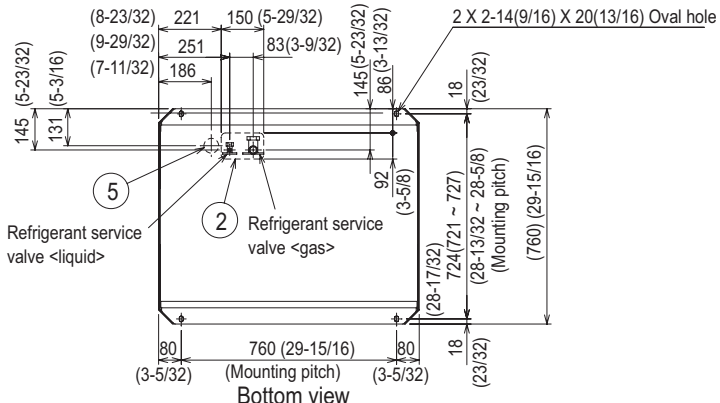
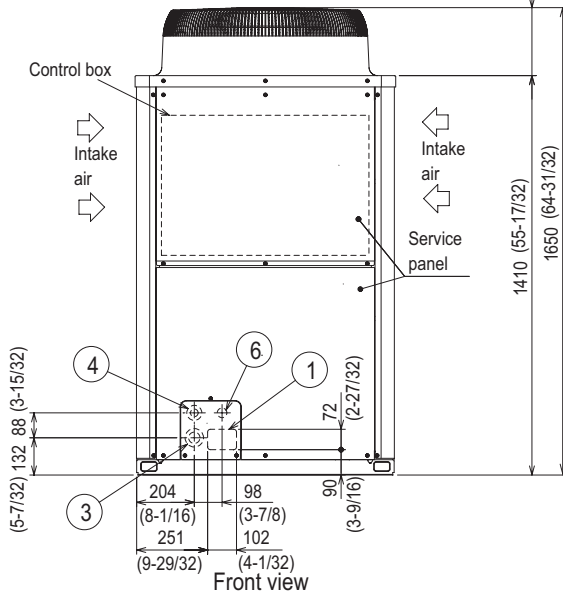
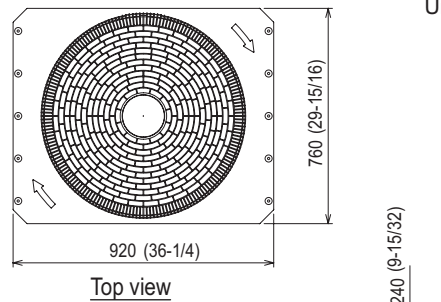
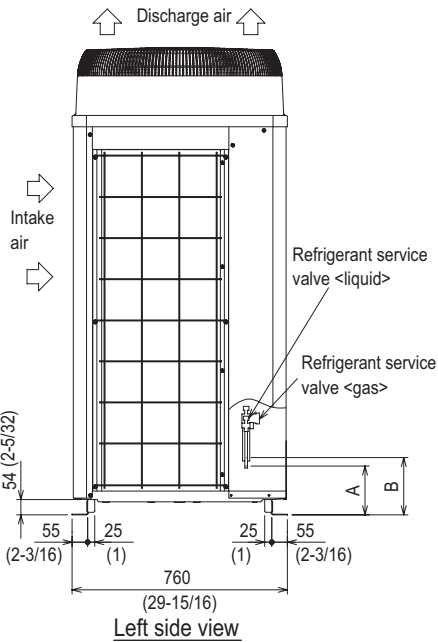
For instructions on piping the units together using the twinning kit, see the Installation Manual.

The angle of the branch pipe is within  $\pm 15^\circ$  against the ground.

2. Use the attached pipe to braze the port-opening of the distributor.
3. Pipe diameter is indicated by inside diameter.

# Modules 1 and 2: PUHY-P96THMU-A and PUHY-P72THMU-A – DIMENSIONS

Unit : mm(in)



- Accessories
- Connecting pipe
    - Gas · Elbow (IDø25.4 [1] X ODø25.4 [1]).....P72, P96 1 pc.
    - Pipe (IDø25.4 [1] X ODø19.05 [3/4]).....P72 1 pc.
    - Pipe (IDø25.4 [1] X ODø22.2 [7/8]).....P96 1 pc.
    - Liquid · Pipe (IDø9.52 [3/8] X ODø9.52 [3/8]).....P72, P96 1 pc.

Note 1. Refer to the Engineering or Installation manual for information regarding necessary clearance around the unit, and installation site requirements.  
 2. When brazing the pipes, protect the refrigerant service valve by wrapping it with a wet cloth to keep its temperature under 120°C (248°F).

Connecting pipe specifications

Model	Position dimensions for the refrigerant service valve		Connection specifications for the refrigerant service valve *1	
	Liquid A	Gas B	Liquid	Gas
PUHY-P72THMU (-BS)	142 (5-19/32)	170 (6-23/32)	ø9.52 Brazed (3/8)	ø19.05 Brazed (3/4)
PUHY-P96THMU (-BS)	142 (5-19/32)	172 (6-25/32)	ø9.52 Brazed (3/8) ø12.7 Brazed*2 (1/2)	ø22.2 Brazed (7/8)

\*1 Use the connecting pipes (for bottom and front pipes) that are supplied.  
 \*2 Total length ≥ 90m (295')

NO.	Usage	Specifications
①	For pipes	Front access hole 102 X 72 Knockout hole (4-1/32) (2-27/32)
②		Bottom access hole 150 X 92 Knockout hole (5-29/32)(3-5/8)
③	For wires	Front access hole ø62.7 or ø34.5 Knockout hole (2-15/32) (1-3/8)
④		Front access hole ø43.7 or ø22.2 Knockout hole (1-3/4) (7/8)
⑤	Bottom access hole ø52 Knockout hole (2-1/16)	
⑥	For transmission cables	Front access hole ø34 Knockout hole (1-11/32)



Mitsubishi Electric Air Conditioning & Refrigeration Systems Works acquired ISO 9001 certification under Series 9000 of the International Standard Organization (ISO) based on a review of quality warranties for the production of refrigeration and air conditioning equipment.

ISO Authorization System  
 The ISO 9000 series is a plant authorization system relating to quality warranties as stipulated by the ISO. ISO 9001 certifies quality warranties based on the "design, development, production, installation and auxiliary services" for products built at an authorized plant.



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Mitsubishi Electric Air Conditioning & Refrigeration Systems Works acquired environmental management system standard ISO 14001 certification.

The ISO 14000 series is a set of standards applying to environmental protection set by the International Standard Organization (ISO).

Specifications are subject to change without notice.